

# MOLDING PROCESSING TECHNICIAN

CANFIELD INDUSTRIES, INC. - Youngstown, OH

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Job ID: 218243155

## Job Description

The Process Technician will be responsible for the following activities: directing and monitoring the execution of the production schedule as well as performing mold and/or material changes as dictated by the schedule; performing process troubleshooting, part inspections and various other functions to insure part conformity and quality; verifying paperwork for jobs and completion of inspections at startup of jobs and in process inspections; monitoring and preparing support equipment i.e. circulators, grinders, etc. as needed in the production area; and assisting in break coverage as needed.

Wage: \$13. - \$18/Hour Benefits: Health Insurance, Vision, Dental, Paid Holidays,  
Sick Leave Vacation and 401K Retirement Plan

Full-Time Hours 6:am to 4:30 pm Monday - Thursday Minimum Age: 18 years  
1- 2 Years exp. Req. Will Train.

## SUMMARY:

The Injection Molding Process Technician will perform tasks associated with the production of molded Thermoplastic materials used in the Fluid Power, Pharma, Dairy, life sciences, Aerospace, Transportation, and Industrial markets. This position is responsible for independent set-up and operation of injection molding machines. The Molding Process Technician will take direction and run production orders according to schedules. At all times emphasis will be on safety and quality.

## Duties and Responsibilities

The Process Technician will be responsible for the following activities: fulfilling the production schedule as well as performing mold and/or material changes as dictated by the schedule; performing process troubleshooting, part inspections and various other functions to insure part conformity and quality; verifying paperwork for jobs and completion of inspections at startup of jobs and in process inspections; monitoring and preparing support equipment i.e. circulators, grinders, etc. as needed in the production area; and assisting in break coverage as needed.

## **Organizational Relationships**

The role reports primarily to the Molding Team Leader and has a communication relationship with, Scheduling Manager, Materials Manager, Production Team Leader, Quality Manager and Engineering Project Leaders or designees.

## **Working Conditions**

The role is carried out in a manufacturing environment.

Ability to stand for long periods of time

Ability to work in above ambient temperatures

Maintain high attendance standards

Ability to strictly adhere to written and verbal instructions

Ability to lift to 50 lbs

## **Education & Training**

6+ months' experience working in a manufacturing environment

6+ months' experience working in Injection Molding or on related equipment is preferred

High school diploma or equivalent required

Ability to speak, read and write English

Basic computer and math skills

Ability to read blueprints and adhere to quality standards procedures and policies

## **Technical Knowledge Skills & Experience**

Mold Technician experience is required.

Ability to read measuring devices, i.e. micrometer, calipers, Acu-Guage, etc.

Must have ability to operate overhead cranes

Ability to read and interpret blueprints, and read Bills of Materials

Experience with hand tools is required

Follow all safety requirements, procedures, and policies always

Ability to identify, solve and/or escalate complex problems as they arise within the Injection department

Demonstrate efficiency in operating all injection molding equipment with little to no supervision

Perform visual inspections and identify anomalies or deficiencies and work to identify issue

Ability to identify, solve and/or escalate complex problems as they arise within the Injection department

Use safe practices and comply with all company policies, procedures and health, safety, and environmental regulations, as required  
Conduct safety observations and Environmental Health & Safety (EHS) activities as required by our plant EHS program  
Maintains workspace before, during, and after each scheduled shift in accordance with 5S principles  
Make quality parts that meet specifications and deadlines, with minimal scrap, in a fast-paced work environment.  
Contribute to team effort by performing other supporting tasks as directed by the Production Supervisor or Cell Lead  
Follow Canfield Industries principles of conduct and action, and exemplify the Canfield Industries Attitudes

### **Special Requirements (Physical, etc)**

The person must have good motor skills and the ability to lift 50 lbs. The role requires standing for up to 10 hours, lifting, turning, twisting, safety gate operation, reaching, pulling, pushing, clutching, and placing.

### **Quality Management System Requirements**

All employees are responsible for knowing the Quality Policy Statement, how their job supports the statement and quality objectives.  
Full understanding of ISO documents and documents identified to ensure the proper execution of this job.  
All employees are responsible for product identification.  
Refer to 'Document/Job Function Matrix' (a cross reference of all ISO documents with job titles) for specific documents related to their job positions.

Email Resume to: [bcrothbauer@canfieldconnector.com](mailto:bcrothbauer@canfieldconnector.com)

or Apply in Person @ Canfield Industries  
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